Journal

Issue 02/2025



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FOREWORD

Dear ladies and gentlemen,

we look back on an eventful first half of 2025 – filled with exciting developments, important milestones, and one highlight that will stay with us for a long time: our successful appearance at LIGNA 2025 in Hanover.

With numerous encounters, inspiring conversations, and great interest in our products, the trade fair was a complete success.



In this journal, we offer you a comprehensive insight into our trade fair experiences – through pictures, videos, and personal impressions.

Another major step for us is the expansion of our sales activities in Eastern Europe. With **Jiří Szuscik**, our sales representative for the Czech and Slovak markets, we have gained an experienced colleague with deep regional understanding and are strategically expanding our presence. This development personally excites me – and I am confident we will achieve a lot together.

Also, in Hiddenhausen, things are moving forward: construction work is progressing rapidly. With each phase, not only does our infrastructure grow, but so does our excitement for new opportunities and a future-proof working environment for our team.

I would like to thank everyone who made these developments possible – our dedicated team, our loyal partners and customers, and all those who accompany us on this journey.

Best regards,

Daniel Ludewig Managing Director



THE LIGNA - A COMPLETE TRADE FAIR SUCCESS FOR LCM

A strong signal at the world's leading trade fair

From May 26 to 30, 2025, Hanover was once again the meeting place for the international wood and furniture industry—and right in the middle of it all was LcM GmbH with a highly frequented and eye-catching exhibition stand. LIGNA 2025 provided the ideal platform for maintaining existing partnerships, making new contacts, and presenting our product innovations live.

Technology you can touch – solutions sources of error to be transparently that impress

The numerous discussions at the booth showed that there is a great need for customized and durable technical solutions for surface and edge processing - and LcM delivers exactly what counts in practice. At the trade fair, we were able to present our product highlights directly on site.

Digital insight with our Spray monitor

One of our trade fair highlights was the presentation of our innovative Spray monitor – a smart tool for process monitoring and optimization of spray applications. Our visitors were impressed by its easy integration, intuitive operation, and precise data acquisition, which allows consumption, spray cycles, and

tracked and adjusted.

Team spirit, enthusiasm, and many good discussions

In addition to the technical discussions, the team spirit and interaction with our partners were also a particular highlight. The trade fair once again demonstrated what makes LcM special as a company: customer focus, solution orientation, and a strong community.

On the following pages, you will find more impressions from LIGNA 2025.





OUR BRUSH-TEC® AGGREGATES -PROVEN TECHNOLOGY IN A NEW **VARIETY**

Our BRUSH-tec® aggregates, which are used in numerous applications – from pre-cleaning to targeted surface treatment – attracted a great deal of attention.



te many application examples live – which was extremely well received."

Christian Jendroska, Business Manager



BRUSH-tec® E doorline





BRUSH-tec® SF

LCM COMPONENTS LIVE IN ACTION AT OUR PARTNERS' STANDS AT THE TRADE FAIR

A particular highlight of LIGNA 2025 was the presence of our integrated system solutions in the machines of renowned partner companies. Whether our BRUSH-tec® units, spray modules, control components or our chemical agents - LCM technology was on display in live operation at many locations throughout the trade fair.











LIGNA 2025: WE ARE DRAWING A POSITIVE CONCLUSION – WITH AN EYE TO THE FUTURE

LIGNA 2025 was a complete success for LcM – professionally, personally, and strategically. With lots of new ideas, strengthened customer relationships, and exciting inquiries, we are now entering the next phase: growth, expansion, and further development.



"I am proud of our whole team and grateful for the trust that has been placed in us. LIGNA 2025 was a milestone—and at the same time a starting signal for much more to come."

Daniel Ludewig, Managing Director

FURTHER IMPRESSIONS





TRADE FAIR UP CLOSE PERSONAL INSIGHTS IN VIDEO FORMAT

What really makes a trade fair like LIGNA so special

For us, it's the personal interaction – and we've captured precisely these moments. Our trade fair videos feature various members of the LcM team as well as long-standing partners.

Whether technical innovations, proven cooperation, or new ideas – the short clips offer authentic insights into our trade fair experiences and show what makes LcM special as a company: customer proximity, technical expertise, and partnership-based cooperation.

Take a look now and relive LIGNA 2025 from our perspective!



Daniel Ludewig

Directing Manager LcM GmbH



Sales Respresentative LcM GmbH



Focus on strong partnerships – comments on LIGNA 2025

A particular highlight of our trade fair appearance at LIGNA 2025 was not only the personal exchanges on site, but also the video statements from two long-standing and valued LcM partners: Peter Feigl from Feigl Technische Produkte GmbH and Christian Dietl from c+r möbelkanten ag.



Peter Feigl

Feigl Technische Produkte GmbH



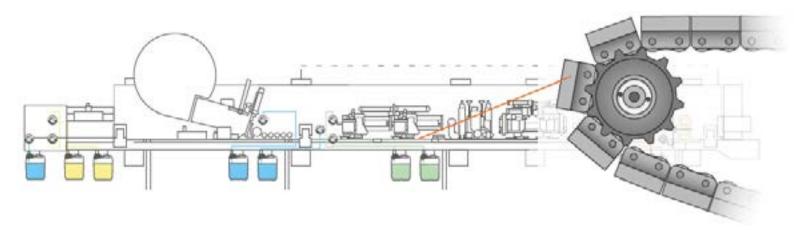
Christian Dietl

c+r möbelkanten ag

The two partners impressively demonstrate how trust, expertise, and active cooperation form the basis for mutual success - across national borders.

These and other videos can be found on the official LcM YouTube channel:





LC 2/39 CLEANER THE CLEANER FOR CHAIN PLATES & CO

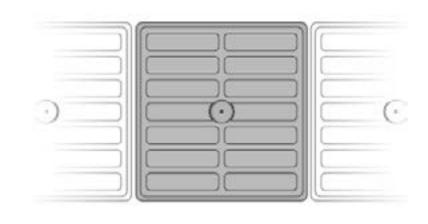
The Lc 2/39 Cleaner is a specially developed, water-based cleaner for gentle yet effective cleaning of chain plates, upper pressure belts, and other machine components. Contaminants that accumulate during the production process can impair the adhesion of workpieces and thus affect process stability and the quality of the manufactured parts.

Our Lc 2/39 thoroughly removes these residues without attacking or damaging the materials. This not only ensures clean contact surfaces, but also minimizes the risk of marks or damage to the workpieces.

Thanks to its water-based, material-friendly formulation, the cleaner is safe to use and also helps to extend the service life of machine components. Used regularly, Lc 2/39 Cleaner supports smooth production processes and ensures consistently high product quality.

Areas of application

- Chain plates
- Upper pressure belts
- etc.





Features and benefits

1. Efficient cleaning performance:

Thoroughly removes dirt and deposits that can lead to poor adhesion of workpieces.

2. Gentle on materials:

Designed not to attack sensitive machine parts, helping to extend the lifespan of components.

3. Improved product quality:

Minimizes marks and potential damage to workpieces thanks to clean contact surfaces.

4. Water-based formula:

Environmentally friendly and safe to use, without aggressive chemicals.

LCM SPRAY MONITOR -NOW WITH TWO NEW OPERATING MODES



The Spray monitor from LcM represents the latest highlight in our product portfolio and combines state-of-the-art technology with our proven expertise in the wood processing industry.

The system offers immediate error detection and reporting, saving valuable time. The production processes are optimized through rapid responses to changes, and actively contribute to reducing material consumption and promoting efficient production methods through precise regulation and monitoring of spray parameters.

more operating modes.

Our Spray monitor now has a total of four different operating modes:

- 1. Continuous live value display
- 2. Continuous live value display + setting recommendation after each workpiece has passed through
- 3. Setting recommendation after each workpiece has passed through
- 4. Monitoring of the CLOU ® or the central supply (removal quantity/max. flow rate)



Jiří Szuscik, Sales Representative CZE & SVK

EXPANSION OF SALES IN EASTERN EUROPE

LcM strengthens its presence in the Czech Republic and Slovakia

With growing international interest in smart cleaning solutions and sustainable refill systems, LcM has taken an important strategic step: the targeted expansion of its sales activities in Eastern Europe. The focus is on the Czech Republic and Slovakia, which will be served by our new colleague Jiří Szuscik as Sales Representative for Eastern Europe.

An experienced partner with regional expertise

Jiří Szuscik brings many years of experience in technical sales and a deep understanding of the needs of customers in the woodworking industry. Thanks to his market knowledge and technical expertise, he can respond specifically to regional characteristics and offer tailor-made solutions that meet the high demands of the industry.

Growth with vision

The Eastern European markets are considered to be high-growth, innovative, and forward-loo-king - making them an ideal fit for LcM's positioning. Personal, technical sales on site enable us to respond flexibly to customer requirements, build close partnerships, and further develop our product portfolio in a targeted manner.

OUR TEAM IS GROWING

We have received a lot of energetic support at LcM over the past few months. Here we would like to briefly introduce our new employees.



Sara Bellone - Social Media Marketing

We are delighted to welcome Sara Bellone as a new member of the LcM team! After successfully completing her training as an office administrator, she will be taking over the social media marketing department with immediate effect.

With fresh ideas, an eye for trends, and a great deal of commitment, she will continue to expand our online presence.

Welcome to the team, Sara!

Alexander Gößling - Technical Service & Sales

As a specialist in technical service and sales, Alex is joining our team with immediate effect and will act as an interface between the technical and sales departments.

With his technical expertise and strong communication skills, Alex is ideally suited to his future tasks. His practical approach and commitment make him a valuable contact both internally and externally.

We look forward to working with him and would like to say: Welcome to LcM, Alex!



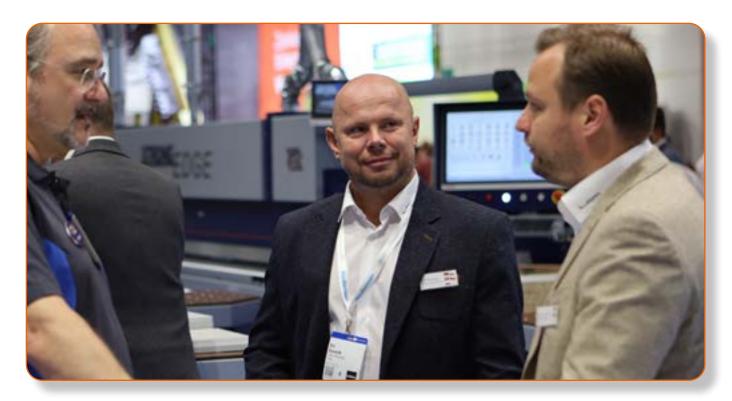
Jiří Szuscik - Sales Representative CZE & SVK

We are delighted to welcome Jiří Szuscik as a new member of our team! With his many years of experience in international sales, Jiří will be responsible for expanding our sales activities in Eastern Europe, especially Czech Republic and Slovakia – a market with great potential for LcM.

Thanks to his in-depth market knowledge, linguistic versatility, and customer-oriented approach, he is a real asset to our company. Jiří knows how to respond to individual requirements and build lasting customer relationships.

We look forward to working with him and to bringing new ideas to the table. Welcome to the team, Jiří!





Positive response at LIGNA 2025

LcM made its first official appearance at LIGNA 2025 in Hanover—and it was a resounding success. In numerous discussions with trade visitors from Eastern Europe, it quickly became clear to Jiří that there is considerable interest in LcM solutions, particularly in products such as the BRUSH-tec® units and the new spray monitor.

FAREWELL TO RETIREMENT – THANK YOU, AXEL SPRENGER!



After many years of dedicated service, we are saying goodbye to our valued colleague **Axel Sprenger**, who is retiring at the end of July.

As a long-standing member of our sales team, Axel has contributed significantly to the success of LcM, not only with his expertise, but also with his keen sense of customer relations and his unmistakable professionalism.

Dear Axel – thank you for everything!

His dedication, loyalty, and enthusiasm for technology and direct customer contact have made him an important face of our company over the years. Whether at trade fairs, customer appointments, or in the office, Axel was always fully committed and had an open ear for his colleagues.

We would like to thank him for his many years of trustful cooperation, his commitment, and his reliability. With his departure, we are not only losing an experienced sales expert, but also a colleague who has helped shape LcM over a long period of time.

We wish Axel all the best, good health, happiness, and many exciting moments away from the daily grind as he embarks on this new chapter in his life.

May your retirement be as fulfilling as your professional years with us!

The entire LcM team

